



## **Installation Instructions**

For SU0004AL Y-pipe

### **Vehicles**

2000 - 2004 F250 5.4 V8  
2000 - 2004 F350 5.4 V8  
2000 - 2004 F250 6.8 V10  
2000 - 2004 F350 6.8 V10  
2000 - 2005 Excursion 5.4 V8  
2000 - 2005 Excursion 6.8 V10

#### **READ THESE INSTRUCTIONS THOROUGHLY!**

Follow the instructions STEP-BY-STEP, and your installation will be trouble free. We suggest that as you proceed through the installation, you should read a few steps ahead in the instructions so you are certain to catch all notes and warnings.

SPD Performance products are designed to be installed by individuals with good mechanical sense and with the proper tools. Use your discretion, if you are not a competent mechanic, do not attempt this installation.

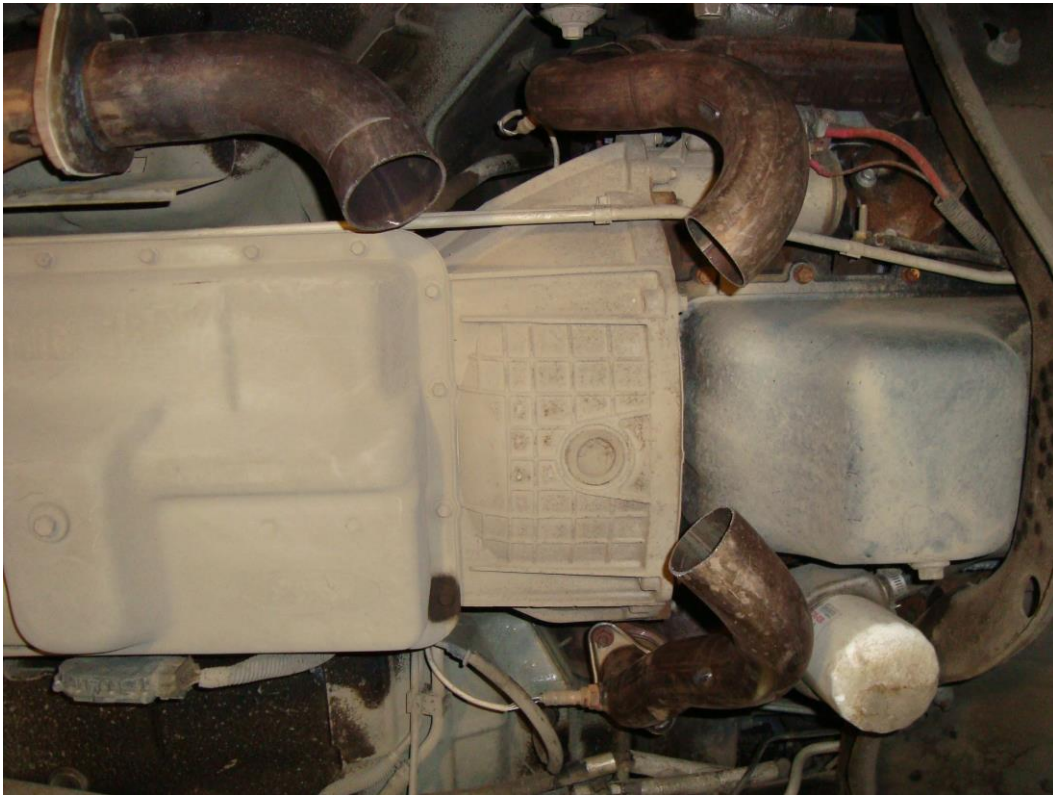
## Removal



Step 1: Remove the heat shields around the joint on the downpipe.



Step 2: Hold your new y-pipe up to the factory downpipe and mark your cut lines. Please note that the 3" collector and the right angle going to the passenger side slip over the factory piping.



Step 3: Cut out your factory restrictive y-pipe



Step 4. Weld in your SPD y-pipe and enjoy your increase in HP, Torque and MPG's!